

## Research and development



AngloGold Ashanti's research and development programme includes a range of initiatives in geology, mining, processing, engineering, safety, environment, marketing and knowledge management.

A combination of collaborative and in-house research is adopted. Collaborative partners include research organisations, universities, mining companies, mining service providers and contractors.

In addition, AngloGold Ashanti's wholly owned subsidiary, ISS International Ltd, (ISSI), is a global company specialising in seismic monitoring of mines, engineering structures and earthquakes. The company initiates and undertakes both broad-based and focused research and development to enhance the safety of those working in mining by developing effective monitoring and warning technology systems. ISSI functions on the international stage and its involvement in seismic matters extends well beyond the mining environment.

AngloGold Ashanti is a signatory of the International Cyanide Management Institute (ICMI) and is committed to reaching compliance with the International Cyanide Management Code. All processing operations group-wide have been audited in-house. Following external audits during 2007, seven operations were certified by the ICMI to fully comply with the provisions of the International Cyanide Management Code.

Extensive cyanide speciation studies have been conducted in collaboration with Mintek in Johannesburg at the various plants in the South Africa region to determine, on both a macro and a micro-scale, the environmental impacts of cyanide in residue material. Continuing projects cover cyanide measurement and control, cyanide recovery and cyanide destruction.

A project evaluating the impacts of hypersaline water and cyanide on wildlife and the environment is under way in Australia

in collaboration with ACMER. The results of this project have enabled Sunrise Dam to meet the stringent requirements of the International Cyanide Management Code regarding the management of cyanide in tailings.

The AuTEK project to develop new industrial uses for gold is based at Mintek. AngloGold Ashanti continues to support the catalysis initiative within the programme. This involves gold catalyst development for carbon monoxide oxidation, for use in fuel cells and in photocatalysis. A pilot plant for the production of gold catalyst is under construction. Close working relationships have been established with potential end users. Promising applications include gas masks, catalytic converters for diesel engines and catalysis of a variety of industrial chemical reactions.

Geology initiatives include:

- The development of a pneumatic sampler for underground use;
- A digital terrain modelling system for proper representation of 3D data on underground plans, particularly in steeply dipping areas;
- Geometallurgical mapping and mine modelling to systematically produce metallurgical orebody domains;
- A hydrothermal project to understand chemical characteristics of ores and their potential impacts on processing and recovery;
- Risk-based mine planning using conditional simulation techniques; and
- Integration of software used for geological mapping and modelling.

## Research and development *continued*

Mining initiatives include:

- Improving short-term seismic hazard assessment through improved numerical modelling capability;
- Improving tunnel support systems in deep, seismically active mines through a destructive proof-testing approach;
- Development of an oscillating disc cutter to be mounted on a four wheel drive vehicle for underground face sampling;
- Development of micro-seismic monitoring for pit wall stability as a backup monitoring system; and
- Sirovision project to import 3D digital photography into geological mapping software and from there to geological design software.

Processing initiatives include:

- Thiosulphate leaching of gold as a development of a non-cyanide gold extraction process;
- Use of digital camera technology to measure mill feed size, using this information to improve mill process control;
- Establishing uranium leaching conditions for maximum extraction of uranium from the Vaal River operations;
- The Amira P9N comminution technology project which comprised site work on mill performance on two process plants in South Africa;

- Amira P420 gold processing project on refractory ore treatment, thiosulphate leaching, cyanide and the environment, gravity recovery and modelling of leaching circuits;
- Amira P266 thickening project, improving thickener performance using discrete element analysis and modelling. A novel thickener feed well design has been developed from the results of this project and a pilot-scale thickener and feed well is being tested at Sunrise Dam for model validation;
- Evaluation of optical sorting as a method for upgrading ore streams or waste rock dumps; and
- Thickened tailings beach slope angle modelling to improve tailings facility management.

Other initiatives include:

- Monitoring real-time corrosion rates in uranium plant elution columns;
- Void-filling using aerated cement walls for improved management of heat, radiation and ventilation; and
- Automated in-stope water-blast to reduce silica dust exposure in stopes.

